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D 11 Probitex

Compression Proof and Form Stable Biaxial expanded gasket tape with adhesive backing

Characteristics

- · No change in width at compression
- · Excellent on slim or restricted flange area
- · No ageing of the ePTFE Joint Sealant
- · Excellent adaption to flange uneveness
- · Physiologically safe in temperatures up to +260 °C
- · Practically no waste producing

Operating range

p _{max} [bar]	Vakuum 200
t°C	-200 +280
рН	0 - 14
g/cm³	0.65

After first temperature exposure the bolts should be Re-tightened. pH-Value chem. Resistance: Except molten or dissolved alkaline metals, elementary or dissolved fluorine under high pressure, non ageing.

Main application

- · Larger flanges and vessels
- · Glaslined flanges
- Agitators
- · Heat exchangers

Suitable for

- · Chemical industry
- · Pharmaceutical industry
- · Food industry
- · General service

Approvals

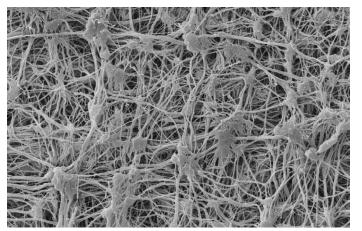
- FDA21 CFR 177.1550 (PTFE),
 FDA21 CFR 170.105 (adhesive)
 EG 1935:2004 EU 10/2011
- TA Luft VDI 2440

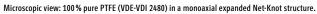




Form of delivery

- · 10 mtr / roll
- Other length and dimension on request







All technical information and advice is based on our experience and will be given most conscientiously but without any liability.

Indication and figures are for guidance only and need to be examined by the user. All sizes are subject to manufacturing tolerances. We reserve the right to modify specifications at any time.

Please note that the technical values cannot be used all at the same time in their maximum values.

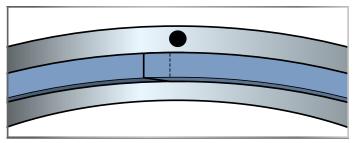




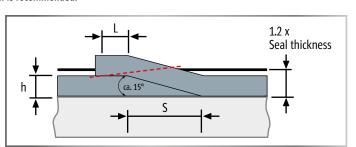
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Installation Instructions

NOTICE GLASLINED FLANGES: For glaslined flanges gasket width is selected equal or slightly wider than sealing area. Up to NW 800 gasket thickness is 6 mm and above NW 800 a gasket thickness of 9 mm is recommended.

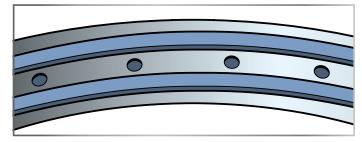


- 1. Clean flange surfaces
- 2. Remove cover from adhesive side
- 3. Fix sealing on seal surface
- 4. Shaft and overlap ends in front of bolts
- 5. Cutting Conducting a skive cut (see figure right side)

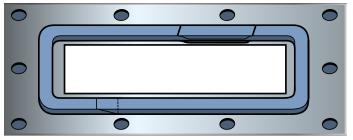


The ends must always be connected by an skive cut. skive cut section (S) = 2 x sealing width,

skive cut overlap length (L) approx. 2-3 x seal thickness (h).



Fitting a supportring outside the boltcircle prevents the flanges from tilting. When selecting the width under consideration of the screw forces, do not exceed the maximum permissible surface pressure of 150 MPa.



Unevenness should not exceed 1/3 of the seal thickness. Bedding or double layer in case of larger unevenness and flange distortion or local damage on the flange.

Form of delivery

thickness	Recommended for Steel	Surface pressure/ resulting thickness in (mm)					
(mm)	Flanges width according EN1514-1 (NW)	10 N/mm ²	20 N/mm ²	30 N/mm ²	40 N/mm ²		
2	≤ 300	0.94	0.76	0.70	0.66		
3	≤ 800	1.57	1.14	1.05	0.99		
4	≤ 800	1.88	1.52	1.40	1.32		
5	≤ 800	2.35	1.90	1.75	1.65		
6	≤ 1500	2.82	2.28	2.10	1.98		
7	≤ 1500	3.29	2.66	2.45	2.31		
8	≤ 1500	3.76	3.04	2.80	2.64		
9	≤ 1500	4.23	3.42	3.15	2.97		
10	> 1500	4.70	3.80	3.50	3.30		

Standard dimensions D11 Probitex: (other sizes available on request)

width	thickness (mm)									
(mm)	2	3	4	5	6	7	8	9	10	
10	X	X	X	X	X	X	X	X	X	
15	X	Х	X	X	X	X	X	X	X	
20	X	X	X	X	X	X	X	X	X	
25	X	Х	Х	X	X	X	X	X	X	
30	X	Х	Х	Х	X	Х	X	X	Х	
35	X	Χ	X	Х	X	Х	Х	Х	X	
40	X	Χ	Χ	Х	X	Х	Х	Х	Х	
45	Χ	Χ	X	X	X	Х	Х	Х	X	
50		Χ		Х	Χ	Х	Х	Х	Х	
55		X			Χ	Х	Х	Х	Х	
60		X			X	X	X	X	X	

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